

CARBIDE

HSS

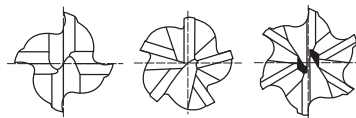

**K-2 CARBIDE
END MILLS**
EMC69 SERIES

PLAIN SHANK

硬质合金, 多刃45度螺旋角 粗精加工
CARBIDE, MULTI FLUTE 45° HELIX ROUGHING-FINE

- ▶ 适用于不锈钢系列, Ti/Ni, INCONEL(铌镍铁合金)等的粗加工
- ▶ 采用细螺纹, 适合高速加工

- ▶ Suitable for rough machining of stainless steels, Ti, Ni, Inconel etc.
- ▶ Fine pitch wave for high speed machining.



P.877

单位(Unit) : mm

型号 EDP No.	刃部直径 Mill Diameter h10	柄部直径 Shank Diameter h6	刃长 Length of Cut	全长 Overall Length	刃数 No. of Flute
EMC69060	6.0	6	13	60	4
EMC69080	8.0	8	19	65	4
EMC69090	9.0	10	20	70	4
EMC69100	10.0	10	22	70	4
EMC69120	12.0	12	26	80	4
EMC69160	16.0	16	42	110	5
EMC69200	20.0	20	48	110	6

DIN 7160 & 7161规定的精度
Tolerances according to DIN 7160 & 7161

精度范围单位 / Tolerance range in μm					
公称直径单位 / Nominal-Diameter in mm					
	from 1 to 3	over 3 to 6	over 6 to 10	over 10 to 18	over 18 to 30
h10	0 — 40	0 — 48	0 — 58	0 — 70	0 — 84
h6	0 — 6	0 — 8	0 — 9	0 — 11	0 — 13

CRX S

D-POWER
END MILLSK-2 CARBIDE
END MILLSGENERAL
CARBIDE
END MILLSTANK-POWER
END MILLSGENERAL
HSS
END MILLSMILLING
CUTTERSTECHNICAL
DATA

◎ : 优(Excellent) ○ : 良(Good)

碳钢	合金钢	预硬钢	硬化钢		高硬钢	铜	石墨	铸铁	铝	不锈钢	钛	铌镍铁合金
Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels		High Hardened Steels	Copper	Graphite	Cast Iron	Aluminum	Stainless Steels	Titanium	Inconel
~HB225	HB225~325	HRc30~40	HRc40~45	HRc45~55	HRc55~70							
○	◎	◎	◎							◎	◎	○